

**Work Order ID 81133**

Friday, March 09, 2012 8:53:56 AM

**\*81133\***

Page 1

Item ID: D412-760-211

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Baggage Compartment Protector

Start Date: 3/9/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 3/14/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: *mf*Date: *12-03-09* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

D

100

0.00

**\*100\***

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D412-760-211  
CHG 001

0.00

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

(2) ml 12.06.04  
HGR MLS 12-6-4  
(2)  
12/6/10  
(2) ml 12.06.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 81133**

Friday, March 09, 2012 8:53:56 AM

**\*81133\***

Page 2

Item ID: D412-760-211

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Baggage Compartment Protector

Start Date: 3/9/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 3/14/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-211

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

1426/1.42

12/6/2012

MP  
12-06-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 09, 2012 8:53:56 AM

Page 1

Work Order ID: 81133

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 3/9/2012

Required Date: 3/14/2012

Start Qty: 2.00

Required Qty: 2.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

80-004-2-6 Insert		Purchased	No				Each	74.0000		72			
----------------------	--	-----------	----	--	--	--	------	---------	--	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST379	74	
-------	----	--

120166	24	
--------	----	--

120273	50	
--------	----	--

D3628-1 Cupped Washer		Manufactured	No			110	Each	277.0000		72			
--------------------------	--	--------------	----	--	--	-----	------	----------	--	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST058	277	
-------	-----	--

71424	77	
-------	----	--

78120	200	
-------	-----	--

D3876-1 Protector - RH Fwd Wall		Manufactured	No			110	Each	0.0000					
------------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

D3876-3 Protector - Fwd Wall		Manufactured	No			110	Each	0.0000					
---------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

D3876-5 Protector - LH Wall		Manufactured	No			110	Each	0.0000					
--------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

D3876-7 Protector - Aft Wall		Manufactured	No			110	Each	1.0000					
---------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

PKG	1	
-----	---	--

76123	1	
-------	---	--

D3876-11 Protector - Floor		Manufactured	No			110	Each	0.0000					
-------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

D3876-9 Protector - RH Aft Wall		Manufactured	No			110	Each	0.0000					
------------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

D3876-13 Protector - Door		Manufactured	No			110	Each	0.0000					
------------------------------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

36

m121055f s u c

36

72 s u c  
B84201 s u c  
B84202 s u c  
B80896 s u c  
B84205 s u c

1

B82718 s u c  
B84203 s u c  
B84204 s u c  
12/6/48

1

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 09, 2012 8:53:56 AM

Page 2

Work Order ID: 81133

Parent Item: D412-760-211

Parent Item Name: Baggage Compartment Protector

Start Date: 3/9/2012

Required Date: 3/14/2012

Start Qty: 2.00

Required Qty: 2.00

D3952-1

Placard

Manufactured No

110 Each 9.0000

1 2

## Location

## Loc Qty

## Loc Code

ST074

9

68932

1

76875

8

Purchased No

110 Each 263.0000

35

2 12/10/454

MS27039-1-04

SCREW

## Location

## Loc Qty

## Loc Code

ST291

263

119638

13

120142

100

120308

50

120910

100

34x 501  
38 30

Friday, March 09, 2012 8:53:56 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -113	-QTY -211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			X				D412-760-017	CABIN FLOOR PROTECTOR KIT
				X			D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
						X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1							D3574-1	CABIN FLOOR PROTECTOR
1							D3574-2	CABIN FLOOR PROTECTOR
	1						D3574-3	CABIN FLOOR PROTECTOR
	1						D3574-4	CABIN FLOOR PROTECTOR
		1					D3574-5	CABIN FLOOR PROTECTOR
		1					D3574-6	CABIN FLOOR PROTECTOR
1							D3575-1	CABIN FLOOR PROTECTOR
1							D3575-2	CABIN FLOOR PROTECTOR
	1						D3575-3	CABIN FLOOR PROTECTOR
	1						D3575-4	CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER I
6	8	6	6				D3628-3	CUPPED WASHER
						1	D3876-1	RH FORWARD WALL PROTECTOR I
						1	D3876-3	FORWARD WALL PROTECTOR I
						1	D3876-5	LH WALL PROTECTOR I
						1	D3876-7	AFT WALL PROTECTOR I
						1	D3876-9	RH AFT WALL PROTECTOR I
						1	D3876-11	FLOOR PROTECTOR I
						1	D3876-13	DOOR PROTECTOR I
				1	1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1	1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
				1			D3935-2	RH PYLON PROTECTOR
					1		D3935-3	LH PYLON PROTECTOR
					1		D3935-4	RH PYLON PROTECTOR
				14	14		D3942-1	ANGLE
				10	10		D3942-3	CLIP
						1	D3952-1	PLACARD I
						36	80-004-2-6	INSERT I
28		28	28				AN960JD10	WASHER
12		12	12				AN960JD416	WASHER
14		14	14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
						36	MS27039-1-04	SCREW J
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

• COPYRIGHT © 2007 BY DART AEROSPACE LTD. •  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED  
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E  
 Date: 09.12.02